

Amendments to the Abstract:

Please replace the Abstract with the following rewritten Abstract:

-- ~~The invention provides a~~ A method ~~comprising~~ comprises a) attaching a first skin to a first surface of an open cell foam to form a precursor for a door, window or panel; and b) attaching a second skin to the precursor in a separate step from step a). ~~The invention also provides a~~ A precursor for a door, window, or panel, ~~comprising~~ comprises a skin attached to one face of an open cell foam, but not to an opposing face of the open cell foam.--